# InnoClean<sup>™</sup> Wipes

1000 Series – 110 gsm Laser-cut Polyester Wipes

# Description

1000 Series Polyester wipes are made of 100% continuous filament knitted polyester. Clean-processed and packed with extremely low particles, fiber and extractable ions. These InnoClean<sup>TM</sup> wipes are recommended for usage in ISO 5 – ISO 7 (Class 100 – 10,000) cleanroom environments.



### **Technical Data**

Attributes	Value	UOM	Test Method	
Basis Weight	114	grams/m <sup>2</sup>	IEST-RP-CC004.3	
Absorbency Capacity			IEST-RP-CC004.3, Sec.8.1	
Intrinsic	3.16	mL/grams		
Extrinsic	360	mL/m²		
Absorbency Rate	1	seconds	IEST-RP-CC004.3, Sec.8.2	
Liquid Particle Count at 0.5µm (Biaxial)	12.83	particles x 10 <sup>6</sup> /m <sup>2</sup>	IEST-RP-CC004.3, Sec.6.2.1	
Fibers >100µm	1,490	particles/m <sup>2</sup>	IEST-RP-CC004.3, Sec.6.1.3/Sec.6.2.2	
Non-volatile Residue (NVR)			IEST-RP-CC004.3, Sec.7.1.1	
Extract with IPA	0.0581	grams/m <sup>2</sup>		
Extract with DIW	0.0284	grams/m <sup>2</sup>		
Specific Ions			IEST-RP-CC004.3, Sec.7.2.2	
Chloride	≤1.0	ppm		
Potassium	≤1.0	ppm		
Sodium	≤1.0	ppm		

# **1000 Series Products**

			OB/CS
600	1	600	10
150	2	300	10
150	1	150	10
	150	150 2 150 1	150 2 300   150 1 150

#### Notes:

- 1.) The test method for the product characteristics are based from IEST-RP-CC-004.3, entitled Evaluating Wiping Materials Used in Cleanroom and Other Controlled Environments.
- 2.) The data presented applies to the part numbers shown above as well as to any product that is manufactured from the same material and has undergone the same process, regardless of its product size or packaging composition.
- 3.) Values provided are of typical results and should not be considered as product specifications for these certain products.
- 4.) Product comparisons may be only be deemed as valid under the same testing methods in the same facility with similar environment.
- 5.) For other necessary data and concerns, please contact our sales representative.



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